



Smith & Wesson®

Safety & Instruction Manual

Bolt Action Rifle



i-Bolt™



**Read the instructions and
warnings in this manual
CAREFULLY BEFORE using
this firearm.**

2100 Roosevelt Avenue • Springfield, MA 01104
1-800-331-0852 • Fax: 413-747-3317
www.smith-wesson.com



WARNING **READ THESE**



**INSTRUCTIONS AND WARNINGS
CAREFULLY. BE SURE YOU
UNDERSTAND THESE INSTRUCTIONS
AND WARNINGS BEFORE
USING THIS FIREARM.
FAILURE TO READ THESE
INSTRUCTIONS AND TO FOLLOW
THESE WARNINGS MAY RESULT
IN SERIOUS INJURY OR DEATH
TO YOU AND OTHERS.**

**This SAFETY & INSTRUCTION
MANUAL should always
accompany this firearm and be
transferred with it upon change of
ownership or when presented to
another person. A copy of the
SAFETY & INSTRUCTION
MANUAL is available FREE
upon request from:**

**SMITH & WESSON
CUSTOMER SUPPORT CENTER
2100 ROOSEVELT AVENUE
SPRINGFIELD, MA 01104
TEL.: 1-800-331-0852
E-mail: qa@smith-wesson.com**

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YOUR SAFETY RESPONSIBILITIES

SAFETY IS YOUR NUMBER ONE RESPONSIBILITY!!!!

At home, in the field, at the range, or anywhere, the first concern of every firearm owner should be safety. Apply the following safety rules in every situation, with any kind of firearm. If you feel uncertain about any operational aspects of your firearm, please contact Smith & Wesson at 1-800-331-0852, ext. 2905 before proceeding with its operation.



WARNING: YOU MUST FOLLOW ALL OF THESE SAFETY RULES TO ENSURE THE SAFE USE OF YOUR FIREARM. THE FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL COULD CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS.

As a gun owner, you accept a demanding responsibility. How serious you take this responsibility can be the difference between life and death. There is no excuse for careless or abusive handling of your firearm. At all times handle your firearm with intense respect for its power and potential danger.

YOUR SAFETY RESPONSIBILITIES CONT'D

- **ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE DIRECTION.** Never point a firearm at anyone or anything you do not intend to shoot whether or not it is loaded. This is particularly important when loading, unloading, or field stripping the gun. ALWAYS control the direction of the firearm.
- **ALWAYS TREAT EVERY FIREARM AS IF IT IS LOADED AND WILL FIRE.** Do not take anyone's word that the firearm is unloaded – always check for yourself. Never pass your firearm to another person until the cylinder or action is open and you visually check that it is unloaded. Keep your firearm unloaded and safely stored when not in use.
- **NEVER PLACE YOUR FINGER INSIDE THE TRIGGER GUARD OR ON THE TRIGGER UNLESS YOU INTEND TO FIRE.** Ensure that other objects do not touch the trigger.
- **ALWAYS BE SURE OF YOUR TARGET AND WHAT IS BEYOND IT.** Always be sure of where the bullet will strike and shoot only where there is a safe back stop free of obstructions, water or other surfaces which can cause ricochets. Be sure your bullet will stop behind your target. Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity. Do not fire randomly into the sky.
- **NEVER CROSS OBSTACLES SUCH AS FENCES OR STREAMS WITH A LOADED FIREARM.** Always make certain your firearm is unloaded before crossing a fence, climbing a tree, jumping a ditch or negotiating other obstacles.
- **SAFE GUN HANDLING IS YOUR PERSONAL RESPONSIBILITY AT ALL TIMES.** Firearms are dangerous and can cause serious injury or death if they are misused or used inappropriately. Safety must be the prime consideration of any one who owns or handles firearms. Accidents are the result of violating the rules of safe gun handling and common sense. Firearm safety training is available. Contact your firearms dealer, law enforcement agency, local sportsman's club, etc. for availability.
- **YOU ARE RESPONSIBLE FOR THE FIREARM AT ALL TIMES.** In owning a firearm, you must undertake full-time responsibility for your firearm's safety and security. You must protect yourself and all others against injury or death from misuse of the firearm 24 hours a day.
- **FIREARM SECURITY IS YOUR RESPONSIBILITY.** You must secure firearms safely from children and/or unauthorized users. Your firearm should always be kept unloaded and locked when not in use. A lock has been provided for this purpose. Never assume that the use of this lock is sufficient to safely secure your firearm. You must always evaluate your personal situation and employ the security systems that meet your needs and prevent children and unauthorized users from gaining access to your firearm.

YOUR SAFETY RESPONSIBILITIES CONT'D

- **APPROPRIATE USE FOR YOUR FIREARM MEANS USING YOUR FIREARM FOR LEGAL PURPOSES.** For example - target shooting, hunting and lawful resistance of deadly criminal force. It is your responsibility to ensure that you are in compliance with all applicable laws and ordinances regarding the use of your firearm.
- **NEVER RELY ON MECHANICAL FEATURES ALONE.** Only your safe gun-handling habits will ensure the safe use of your firearm. This is your responsibility.
- **ALWAYS SAFELY STORE AND SECURE YOUR FIREARM.** Safe and secure storage of your firearm is one of your most important responsibilities. It is a full-time responsibility. You must always secure your firearm and ammunition separately so that they are not accessible to children and/or other unauthorized persons.
- **NEVER KEEP AMMUNITION IN THE SAME LOCATION AS THE FIREARM.** Store each in a separate and secure place.
- **ALWAYS WEAR EYE AND EAR PROTECTORS THAT ARE SPECIFIED FOR FIREARM USE** every time you discharge your firearm. Make sure others in the vicinity of where you will be shooting do so as well.
- **NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING.** Do not use your firearm if you are on any medication which impairs, even slightly, your mental or physical ability.
- **ALWAYS HAVE ADEQUATE VENTILATION.** Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Review the warnings and labels for all ammunition and cleaning products carefully. Wash hands thoroughly after exposure.
- **BEFORE HANDLING ANY FIREARM, UNDERSTAND ITS OPERATION.** Not all firearms are the same. Familiarize yourself with the mechanical features of any firearm you intend to use. If you feel uncertain about any operational aspects of your firearm, please contact Smith & Wesson at 1-800-331-0852, ext. 2905 before proceeding with its operation.
- **NEVER ALLOW A FIREARM TO BE USED BY INDIVIDUALS WHO DO NOT UNDERSTAND ITS SAFE OPERATION OR HAVE NOT READ THESE FIREARM SAFETY RULES.**
- **ALWAYS USE THE CORRECT AMMUNITION FOR YOUR PARTICULAR FIREARM** as indicated by the marking on the barrel. Never use non-standard, reloaded, or "handloaded" ammunition which has not been subjected to internal ballistic pressure testing.

YOUR SAFETY RESPONSIBILITIES CONT'D

- **BEWARE OF BARREL OBSTRUCTIONS** Be sure the barrel is clear of obstructions before shooting. Mud, water, snow or other objects may inadvertently lodge in the barrel bore. A small obstruction can cause a dangerous increase in pressure and may damage your gun and cause injury to yourself and others.
- **BE SURE ALL ACCESSORIES, SUCH AS HOLSTERS, GRIPS, SLINGS, SCOPES AND OTHER ACCESSORIES ARE COMPATIBLE** with the firearm and that the accessories do not interfere with safe operation. It is your responsibility to understand and follow all of the instructions in this manual, as well as those which may be supplied with your ammunition and any accessory.
- **NEVER DISASSEMBLE YOUR FIREARM** beyond the field stripping procedure outlined in this manual. Improper disassembly or reassembly of your firearm may be dangerous and can lead to serious injury or death.
- **NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM UNLESS SPECIFICALLY INSTRUCTED TO DO SO IN THIS MANUAL.** Improper manipulation of any other internal component may affect the safety and reliability of your firearm and may cause serious injury or death.
- **NEVER ALLOW ANY ALTERATION OR REPLACEMENT OF PARTS IN YOUR SMITH & WESSON FIREARM UNLESS PERFORMED BY A QUALIFIED GUNSMITH** using genuine Smith & Wesson parts. If you do otherwise, improper functioning of your firearm may occur and serious injury or death and damage to property may result.



WARNING: SAFE USE OF A FIREARM IS YOUR PERSONAL RESPONSIBILITY AND THE FAILURE TO FOLLOW ALL OF THESE BASIC SAFETY RULES MAY RESULT IN SEVERE PERSONAL INJURY OR DEATH TO YOU OR OTHERS. YOU ARE THE MOST IMPORTANT SAFETY DEVICE WHEN IT COMES TO THE USE OF YOUR FIREARM AND SMITH & WESSON WILL NOT BE RESPONSIBLE FOR ANY PERSONAL INJURY, DEATH OR PROPERTY DAMAGE THAT RESULTS FROM: (1) THE CRIMINAL OR NEGLIGENT USE OF THIS FIREARM; (2) A DISREGARD OF THESE SAFETY INSTRUCTIONS AND WARNINGS; (3) IMPROPER OR CARELESS HANDLING OF THIS FIREARM; (4) THE USE OF NON-STANDARD, DEFECTIVE, IMPROPER OR RELOADED AMMUNITION; OR (5) IMPROPER OR NEGLIGENT MODIFICATIONS OR REPAIRS TO THE FIREARM.

SAFE STORAGE & TRANSPORTATION



WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.



WARNING: FIREARMS ARE DANGEROUS WHEN USED AND STORED IMPROPERLY. THEY POSE A RISK OF SERIOUS OR FATAL INJURIES. FIREARMS CAN BE ESPECIALLY DANGEROUS TO CHILDREN WHEN THEY ARE STORED IN AN IRRESPONSIBLE AND UNSAFE MANNER. FOR YOUR SAFETY AND THE SAFETY OF OTHERS, IT IS IMPERATIVE THAT YOU KEEP YOUR FIREARM LOCKED AND UNLOADED IN A SECURE PLACE. THE AMMUNITION SHOULD BE STORED IN A SEPARATE, SECURE LOCATION WHEN IT IS NOT IN USE. SAFE AND SECURE STORAGE OF YOUR FIREARM IS ONE OF THE MOST IMPORTANT RULES OF FIREARM SAFETY. YOUR FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU OR OTHERS.

- **ALWAYS SECURE YOUR FIREARM IN A MANNER THAT WILL PREVENT UNAUTHORIZED ACCESS.** Whenever your firearm is not in use, keep it unloaded and locked. Your safety and the safety of others requires that you always secure and store your firearm in a manner that will prevent unauthorized access. Never leave a firearm unattended unless it is locked, unloaded and secured.
- **ALWAYS USE THE LOCK PROVIDED BY SMITH & WESSON TO SECURE YOUR FIREARM.** Please read and follow the instructions packaged separately for the use of this lock. A lock, when properly used, can be an effective tool in preventing unauthorized access to your firearm. There are other alternative locks and safe storage containers available in the marketplace which may also be appropriate for your particular needs. Consult your local gun shop, hardware store, or local police department for guidance on the variety of other safe storage devices or practices which may be appropriate for your particular needs. By purchasing this firearm you have accepted the responsibility of safely securing the firearm at all times and preventing its unauthorized use. Never assume that the use of this lock alone is sufficient to safely secure your firearm. It is your personal responsibility to select and use whatever measures or practices that will enable you to be absolutely certain that your firearm is secure at all times.



WARNING: NEVER LOCK A LOADED FIREARM AND NEVER LOAD A LOCKED FIREARM!!

SAFE STORAGE & TRANSPORTATION CONT'D

- **ALWAYS STORE YOUR FIREARM AND AMMUNITION SEPARATELY** so that they are not accessible to children or other unauthorized persons. Safe and secure storage of your firearm and ammunition are your responsibility. It is a full-time responsibility.
- **NEVER ASSUME THAT A “HIDING” PLACE IS A SECURE STORAGE METHOD.** Others may be aware of your storage location or come upon it by chance. It is your personal responsibility to use common sense when storing your firearm and ammunition and to always make sure they are not accessible to children or other unauthorized persons.
- **NEVER TRANSPORT A LOADED FIREARM.** When transporting your firearm, be sure it is unloaded and locked. Safe and secure transportation of your firearm is your responsibility.
- **ALWAYS FOLLOW THE LAW!** Many jurisdictions have laws that make it a crime to keep a firearm unlocked and in an area accessible to children or others. Keeping a firearm locked and unloaded when not in use is not only common sense safety practice... IT IS THE LAW. You must be familiar with all local, state, and federal laws regarding the safe storage and transportation of your firearm. Failure to know and follow the law may result in unauthorized access or use of your firearm by another. Obey all laws relating to the storage and transportation of firearms. Your local police department or gun shop can furnish you with available information on storing and/or transporting a firearm safely and legally.
- **YOUR FIREARM IS YOUR RESPONSIBILITY.** You must prevent your firearm from being stolen or from being used by untrained or unqualified individuals. Keep it locked, unloaded and secured when not in use.
- Use the lock provided, the bolt and the hinged floor plate need to be in the opened position.
- The cable slides through the opened receiver and is secured with a lock as shown below.
- Never leave the key with the stored firearm.



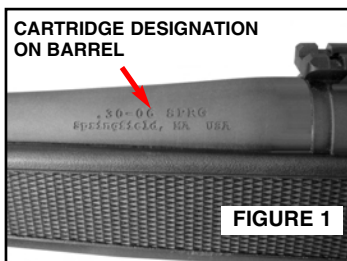
AMMUNITION



WARNING: NEVER USE AMMUNITION NOT SPECIFICALLY DESIGNATED FOR USE IN YOUR FIREARM. FAILURE TO USE THE CORRECT TYPE OR CALIBER OF AMMUNITION MAY CAUSE THE FIREARM TO JAM, FAIL TO FIRE OR EVEN GENERATE EXCESSIVE PRESSURE WHICH CAN DAMAGE OR EVEN RUPTURE YOUR FIREARM, CAUSING PERSONAL INJURY, DEATH OR PROPERTY DAMAGE.

Locate the cartridge designation marked on the firearm. This information indicates the correct ammunition that must be used in this firearm. (See Figure 1).

You are responsible for selecting ammunition that meets industry standards and is appropriate in type and caliber for this firearm.



Never use a cartridge not specifically designated for use in your firearm. The wrong type of ammunition may exceed the capability of your firearm and may damage or even rupture your firearm.

Never mix ammunition.

In some cases, a round of ammunition not specified on your firearm may fit into the chamber. Firing ammunition not specified on your firearm may cause it to rupture and cause serious injury or death to you or others.

Always inspect your ammunition before using it. Never use dirty, corroded or damaged ammunition which can lead to a burst cartridge which may cause damage to the firearm and personal injury or death.

Use only commercially manufactured ammunition with internal ballistic pressures which are in strict accordance with the specifications of the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI). If you are uncertain, contact your ammunition supplier for verification.

AMMUNITION CONT'D



WARNING: NEVER USE NON-STANDARD, RELOADED OR "HANDLOADED" AMMUNITION WHICH HAS NOT BEEN SUBJECTED TO INTERNAL BALLISTIC PRESSURE TESTING. RELOADED OR HANDLOADED AMMUNITION, MAY HAVE MANY MANUFACTURING AND QUALITY VARIABLES (SUCH AS THE TYPE AND AMOUNT OF GUN POWDER). ANY AMMUNITION THAT IS IMPROPERLY MANUFACTURED, EVEN IN THE SLIGHTEST DEGREE, MAY FAIL TO FIRE OR MAY GENERATE EXCESSIVE INTERNAL PRESSURES WHICH CAN DAMAGE OR EVEN RUPTURE THE FIREARM, CAUSING PERSONAL INJURY OR DEATH TO THE SHOOTER OR THOSE IN THE IMMEDIATE VICINITY.

A firearm and ammunition are a system and must work together. Their performance is closely related. There are different types of ammunition for different types of firearms. Your firearm has been designed for ammunition of a specific type and a specific gauge or caliber. It is important to select the proper ammunition for your firearm.

Different combinations of bullet velocity, bullet weight and firearm weight can have major impact on felt recoil; high felt recoil can be uncomfortable to some shooters.

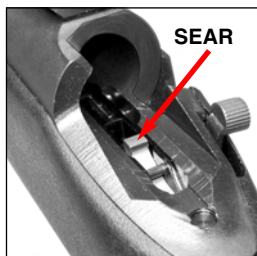
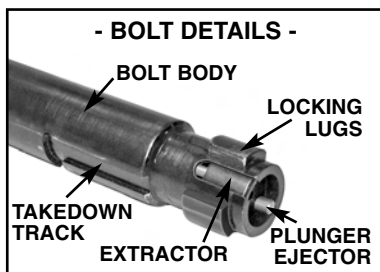
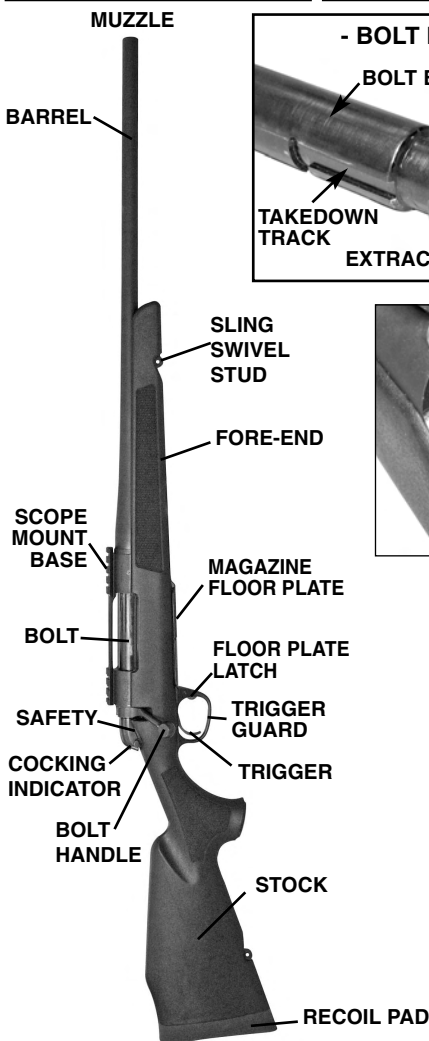
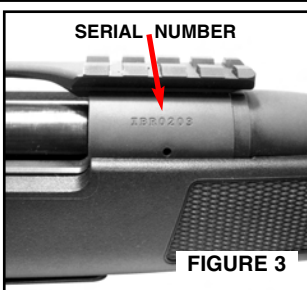
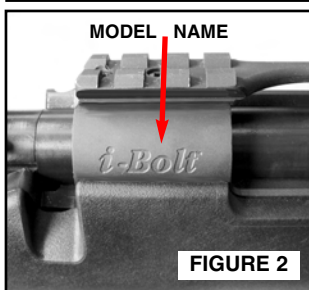


WARNING: NEVER USE AMMUNITION OF THE INCORRECT GAUGE OR CALIBER. USING AMMUNITION OF THE INCORRECT GAUGE OR CALIBER MAY CAUSE DAMAGE TO YOUR FIREARM AND POSSIBLE SERIOUS INJURY TO YOU AND TO OTHERS.



WARNING: DEATH, SERIOUS INJURY AND DAMAGE CAN RESULT FROM THE USE OF INCORRECT AMMUNITION OR BORE OBSTRUCTIONS.

MODEL & FEATURES IDENTIFICATION



INSPECTING AND INITIAL ASSEMBLY



WARNING: ALWAYS ENSURE THAT THE FIREARM IS UNLOADED BEFORE INSPECTING OR ASSEMBLING AND ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

Your Smith & Wesson i-Bolt™ rifle comes completely assembled from the factory except for the bolt, which has been removed and is packed separately in the shipping carton.

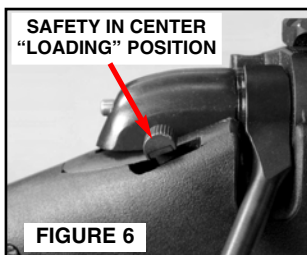
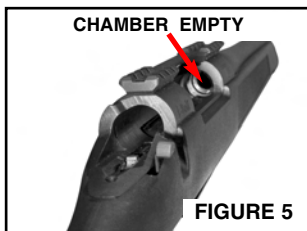
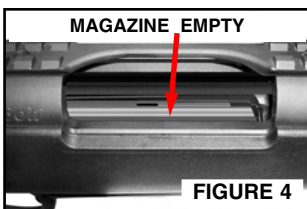
INSPECT

- Grasp the rifle, keeping your finger outside the trigger guard and off the trigger, point the muzzle in a safe direction.
- Check for yourself to ensure that the magazine is unloaded (Figure 4).
- Look into the receiver and check the chamber to be sure that it too is unloaded (Figure 5).

The safety button, located on the right side at the rear of the receiver, has three positions that are set by the user:

- Full back - “SAFE” position.
 - Center - “LOADING” position.
 - Full forward - “FIRE” position.
- Place safety selector button in the “loading” position when preparing to install the bolt (Figure 6).

You must follow this procedure every time a firearm leaves your hand, is cleaned, handed to you or another person, transported or stored.

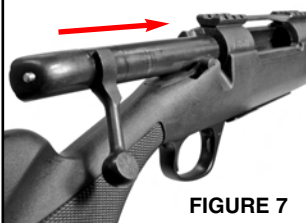


WARNING: NEVER RELY ON MECHANICAL FEATURES ALONE. ONLY YOUR SAFE GUN HANDLING WILL ENSURE THE SAFE USE OF YOUR FIREARM. THIS IS YOUR RESPONSIBILITY.

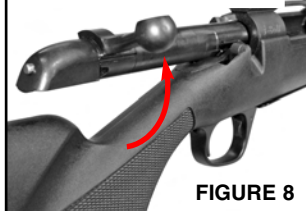
INSTALLING THE BOLT

- Grasp the bolt by its handle and slip the bolt head forward into the receiver as shown (Figure 7). The bolt handle is nearly touching the stock upon initial insertion.
- Keeping the bolt body parallel with the rifle's barrel (Don't let the rear of the bolt tip down), move the bolt forward about one quarter inch to align the sear with the groove in the bottom of the bolt (you will hear a "click" when the bolt is properly aligned).
- Slowly rotate the bolt handle up as shown in Figure 8 (a little wiggling may be required to align the parts), and continue to push the bolt fully forward into the receiver.
- Turn the bolt handle down to close the bolt (Figure 9).
- Lock the bolt closed by moving the safety button to the full back "Safe" position (Figure 10).

START BOLT INTO RECEIVER

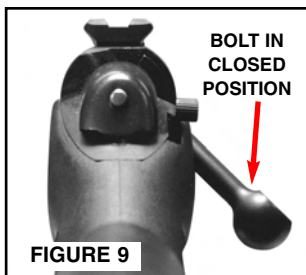


ROTATE BOLT HANDLE UP

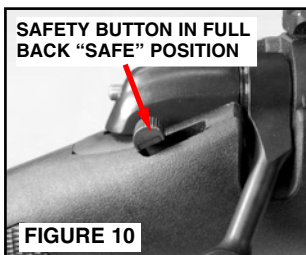


**BOLT IN
CLOSED
POSITION**

FIGURE 9



**SAFETY BUTTON IN FULL
BACK "SAFE" POSITION**



PREPARATION FOR FIRING



WARNING: THE FAILURE TO FOLLOW THESE FIREARM SAFETY REQUIREMENTS WILL CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS.

- **ALWAYS TREAT ALL FIREARMS AS IF THEY WERE LOADED.**
- **ALWAYS BE SURE THAT ALL CYLINDERS AND ACTIONS OF FIREARMS ARE OPEN, THAT CHAMBERS ARE CLEAR OF CARTRIDGES OR SHELLS, MAGAZINES ARE REMOVED OR UNLOADED, AND THAT FIREARMS ARE POINTING IN A SAFE DIRECTION.**
- **ALWAYS WEAR ADEQUATE AND PROPER EAR PROTECTORS SPECIFIED FOR FIREARM USE** to prevent permanent damage to your hearing. Make sure others who are near-by are wearing ear protection as well.
- **ALWAYS WEAR SAFETY GLASSES SPECIFIED FOR FIREARM USE**, whether indoors or out. Safety glasses should protect your eyes from the firing flash and particles associated with the discharge of ammunition. Failure to do so creates a risk of personal injury from particle or debris spitting or ricochets.
- **ALWAYS BE ALERT AND ALWAYS FOLLOW THE SAFETY INSTRUCTIONS OF THE RANGE OFFICER.** Never shoot if you are tired, cold or impaired in any way.
- **ALWAYS BE AWARE OF OTHER PEOPLE** so that persons cannot accidentally walk into the line of fire.
- **THE SHOOTER (AND ALL OTHERS IN THE SHOOTING AREA) MUST ALWAYS BE IN A POSITION THAT IS OUT OF THE LINE OF FIRE** and are not within an area where they may be struck by ricochets, particles spitting from a firearm, or by ejected cases from other types of firearms.
- **NEVER SHOOT AT HARD SURFACES, WATER OR RANDOMLY INTO THE SKY.** Always select a place to shoot that has a safe backstop and is free from obstructions and water surfaces which cause ricochets.
- **NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING OR HANDLING ANY FIREARM.**

LOADING



WARNING: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION.

- Before loading and firing, inspect the bore for obstructions (and clean if necessary). The rifle, as it comes from the factory, has been treated with anti-rust compound that must be cleared before use.
- Do not load the rifle until you have read and fully understand this manual.
- Do not load the rifle until you are ready to use it. Keep your finger off the trigger and outside the trigger guard until you are ready to fire.
- Never load your rifle until you are sure of your target, what is beyond it and are fully prepared to fire.
- When loading the i-Bolt™, be certain that the safety is in the center “loading” position (Figure 11).
- Lift the bolt handle to unlock the mechanism, draw the bolt fully rearward until it stops (Figures 12 & 13).
- Insert the cartridges down through the ejection port and “snap” them into place in the magazine well (Figure 14a), pushing them down and then rearward until the shoulder of the cartridge is behind the side “ribs” inside the magazine well (Figure 14b).

**SAFETY IN CENTER
“LOADING” POSITION**

FIGURE 11

An audible “click” indicates that the bolt is all the way up.

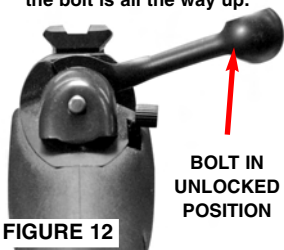


FIGURE 12

OPEN BOLT

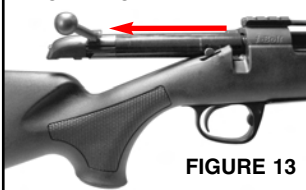


FIGURE 13

**“SNAP” CARTRIDGES DOWN
AND BACK INTO MAGAZINE**

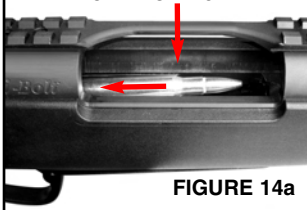


FIGURE 14a

**“RIBS” VISIBLE
INSIDE MAGAZINE WELL**

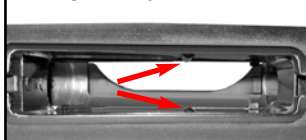


FIGURE 14b

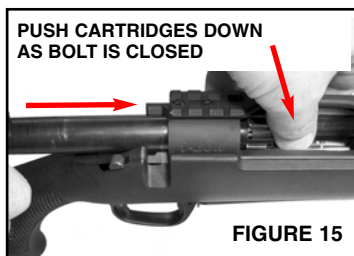
LOADING CONT'D

Cartridge	Magazine Capacity
25-06 Rem	4
270 Win	4
30-06 Sprg	4



WARNING: NEVER CARRY THIS RIFLE WITH A CARTRIDGE IN THE CHAMBER. FAILURE TO DO THIS CAN CAUSE PERSONAL INJURY OR DEATH TO YOU OR OTHERS.

- Close the bolt on an empty chamber to allow safe carrying of this rifle.
- To prevent a cartridge from loading into the chamber as the bolt is closed, push the cartridges down with your thumb as you close the bolt (Figure 15).



- When you are fully prepared to fire, fully open the bolt and fully close the bolt to load a cartridge from the magazine into the chamber.

FIRING

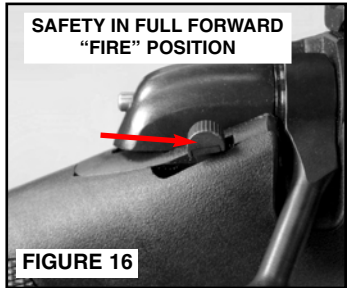


WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



WARNING: WEAR EYE AND EAR PROTECTION SPECIFIED FOR FIREARM USE EVERY TIME YOU DISCHARGE YOUR FIREARM. MAKE SURE OTHERS IN THE VICINITY OF WHERE YOU WILL BE SHOOTING DO SO AS WELL.

- Grasp firearm with one hand on the fore-end and other hand on the grip with the trigger finger resting along and outside of the trigger guard. Raise firearm and pull buttstock firmly into shoulder.



- Push the safety button to the full forward “FIRE” position (Figure 16).
- The rifle will now fire when pressure is applied to the trigger.
- Place your finger on trigger and pull it until the rifle fires.
- You may continue to fire by fully opening and closing the bolt and pulling the trigger until the magazine is empty.
- To reload, see the **Loading Section**.

CLEARING MISFIRES



WARNING: IF YOUR FIREARM GIVES ANY INDICATION THAT IT IS NOT PERFORMING PROPERLY OR THE OPERATION OF YOUR FIREARM HAS CHANGED “THE WAY IT FEELS OR SOUNDS”, STOP FIRING. MAKE SURE THE FIREARM IS POINTED IN A SAFE DIRECTION, UNLOAD THE FIREARM AND HAVE IT INSPECTED AND TEST FIRED BY A GUNSMITH QUALIFIED TO PERFORM SERVICE ON SMITH & WESSON FIREARMS.

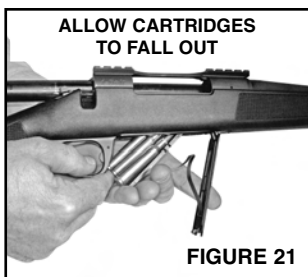
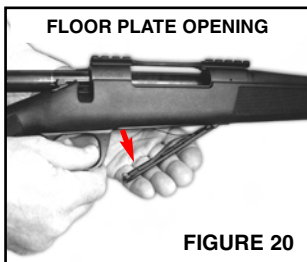
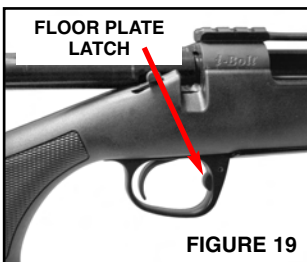
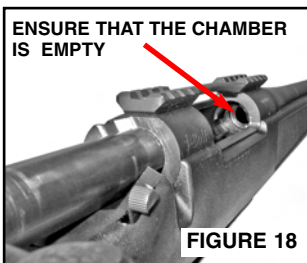
- If a cartridge fails to fire, keep the muzzle pointed in a safe direction and wait 10 seconds before opening the bolt and ejecting the suspect cartridge.
- Empty the remaining shells from the magazine to avoid an accidental discharge.

UNLOADING



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

- Set safety button to the center “loading” position (Figure 17).
- Orient the rifle as shown in the following photos to allow the cartridges to drop out of the magazine when the floor plate is opened.
- Open the bolt and ensure that the chamber is empty (Figure 18).
- Push the release button and allow the hinged floor plate to swing open.
- Allow the cartridges to fall clear of the rifle (Figures 21 - 22).



DISASSEMBLY - FIELD STRIPPING



WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.



WARNING: NEVER DO ANYTHING BEYOND WHAT YOU ARE SPECIFICALLY INSTRUCTED TO DO IN THIS MANUAL. NEVER ALTER OR MODIFY THE PARTS IN YOUR FIREARM.



WARNING: WEAR SAFETY GLASSES THAT ARE SPECIFIED FOR FIREARMS USE EVERY TIME YOU ASSEMBLE OR DISASSEMBLE YOUR FIREARM.

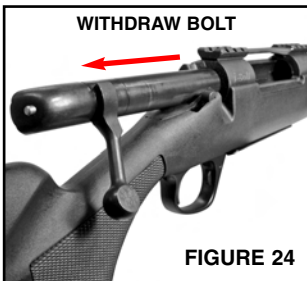
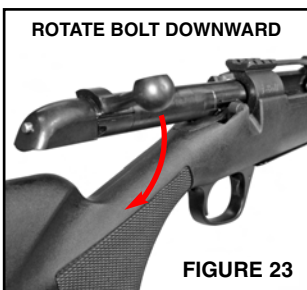


WARNING: ANY MAINTENANCE, ADJUSTMENT OR SERVICE NOT SPECIFIED IN THIS MANUAL MAY AFFECT THE SAFETY AND RELIABILITY OF YOUR FIREARM AND MUST BE PERFORMED BY A QUALIFIED GUNSMITH USING GENUINE SMITH & WESSON PARTS. IF YOU DO OTHERWISE, IMPROPER FUNCTIONING OF YOUR FIREARM MAY OCCUR AND SERIOUS INJURY OR DEATH MAY RESULT.

- Ensure that magazine and chamber are empty.

REMOVAL OF BOLT

- Place the safety button in the center “Loading” position. Keep your finger outside the trigger guard and off the trigger.
- Lift the bolt handle and draw the bolt fully to the rear.
- Check through the ejection port to confirm that the chamber and magazine are both unloaded.
- At this point, move the bolt approximately 1/2” forward.
- Apply slight downward pressure, carefully rotating the bolt handle down and to the right (a little wiggling may be required to align the parts).



- Continue to rotate the handle down until it nearly touches the stock (Figure 23).
- Remove the bolt from the receiver with a gentle pull rearward (Figure 24).

SCOPE MOUNT



WARNING: ALWAYS ENSURE THAT THE FIREARM IS UNLOADED BEFORE INSTALLING A SCOPE OR ANY OTHER ACCESSORIES. FAILURE TO DO THIS CAN CAUSE PERSONAL INJURY OR DEATH TO YOU OR OTHERS.

The Smith & Wesson i-Bolt™ rifle is factory equipped with a Weaver®-style scope mount base installed. The base is ready to accept a ring and scope combination. Different scopes have varying lengths of recommended eye relief. You need to choose a combination that allows for adequate clearance between the scope and your eye brow. Follow the instructions supplied with the scope and rings for proper installation (Figure 25).

FOLLOW THE INSTRUCTIONS SUPPLIED WITH THE SCOPE AND RINGS TO ENSURE PROPER EYE RELIEF



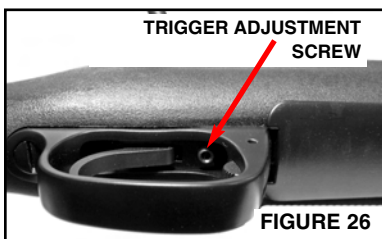
FIGURE 25

MAKING TRIGGER ADJUSTMENTS



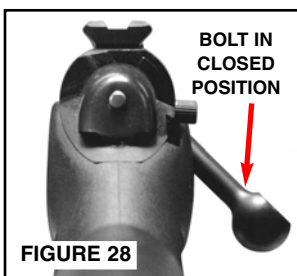
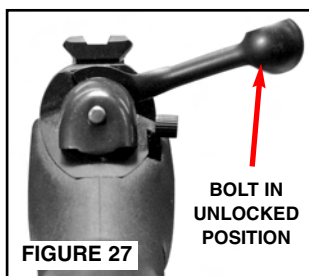
WARNING: ALWAYS ENSURE THAT THE FIREARM IS UNLOADED BEFORE ADJUSTING THE TRIGGER.

- The Smith & Wesson i-Bolt™ rifle has a trigger which is factory set.
- Adjustments may be made by the user.
- Verify that the firearm is unloaded and that the safety is in the full-back “SAFE” position, then proceed as follows:
- The trigger adjustment screw uses a 3/32” Hex wrench (Figure 26) that is supplied with the rifle.
- Turning the screw clockwise (as viewed from the bottom of the rifle) will increase the level of trigger pull force required.
- Turning it counter-clockwise will decrease the level of trigger pull force required.
- After each movement of the adjustment screw, with the chamber empty and the rifle pointed in a safe direction, dry fire the rifle until the desired pull is achieved.



Dry Firing Note

- Be certain both the magazine and chamber are unloaded and keep the firearm pointed in a safe direction, even when adjustments are being made. The Smith & Wesson i-Bolt™ rifle can be dry fired without damage to the firing pin or other components. To dry fire, cock the rifle by lifting the bolt handle fully and returning it to the closed position and then pulling the trigger (Figures 27 & 28).



CLEANING AND MAINTENANCE



WARNING: ENSURE THAT YOUR FIREARM IS UNLOADED BEFORE BEGINNING TO CLEAN IT. (SEE “INSPECTING YOUR FIREARM” SECTION). ALWAYS FOLLOW THE RULES OF SAFE GUN HANDLING.

- Before using your firearm for the first time, it should be cleaned.
- Your firearm was treated at the factory with either a preservative or oil to protect it against corrosion during shipping and storage.
- Preservative and oil should be wiped from the bore, chamber and exposed areas using a clean swab or patch before using the firearm.

CAUTION:

Never disassemble your firearm beyond the instructions in the Field Stripping and Inspection sections of this manual.

- Purchase cleaning supplies from your firearms dealer that are specifically designated for your type and caliber of firearm. Many suppliers offer these in kit form for your convenience.
- Follow the instructions provided with your cleaning supplies.
- Remove excessive firing residue from the bore and chamber using a properly fitted brush.
- Clean the exterior of the firearm using a non-abrasive cleaning cloth.
- After cleaning, lightly coat the metal parts, internal and external with a high quality gun oil.

Whenever your firearm has been exposed to sand, dust, extreme humidity, water or other adverse conditions, it must be cleaned and lubricated.



WARNING: ALWAYS HAVE ADEQUATE VENTILATION. CLEANING FIREARMS IN POORLY VENTILATED AREAS, DISCHARGING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. WASH HANDS THOROUGHLY AFTER EXPOSURE.

CLEANING & MAINTENANCE CONT'D

CAUTION:

Always follow the instructions provided with your gun cleaner and gun lubricant.

CAUTION:

Some cleaners can cause damage to your firearms. You should avoid prolonged solvent immersion and prolonged ultrasonic cleaning of your firearm. Choice of solvent should be restricted to those products specifically developed for firearms maintenance. Damage to a firearm's finish may occur if these cautions are ignored. Ammoniated solvents or other strong alkaline solvents, should not be used on any Smith & Wesson firearm. As a rule of thumb, if you would be comfortable applying the solvent of your choice to the finish of your automobile, it will probably be safe for use on your firearm.

Cleaning is essential to ensure the proper functioning of your firearm.

Your firearm is a precision instrument. To ensure reliable function it is necessary to follow a routine maintenance procedure. After firing your firearm, be sure to unload it following the procedure outlined in the section entitled "Inspecting Your Firearm" before performing any cleaning or maintenance procedure.

Remove any gun cleaning solution, oil and fingerprints from the outside surfaces of the firearm. (Finger moisture, if left, could start a corrosion process).



WARNING: NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM UNLESS SPECIFICALLY DIRECTED TO DO SO IN THIS MANUAL. IMPROPER MANIPULATION OF ANY INTERNAL COMPONENT MAY AFFECT THE SAFETY AND RELIABILITY OF YOUR FIREARM AND MAY CAUSE SERIOUS INJURY OR DEATH.



WARNING: ANY MAINTENANCE, ADJUSTMENT OR SERVICE NOT SPECIFIED IN THIS MANUAL MAY AFFECT THE SAFETY AND RELIABILITY OF YOUR FIREARM AND MUST BE PERFORMED BY A QUALIFIED GUNSMITH USING GENUINE SMITH & WESSON PARTS. IF YOU DO OTHERWISE, IMPROPER FUNCTIONING OF YOUR FIREARM MAY OCCUR AND SERIOUS INJURY OR DEATH MAY RESULT.

If your firearm will be used in a cold climate, be sure to use an oil of an appropriate weight so that it will not congeal in cold temperatures, causing the interaction of important parts to be slowed or halted.

CLEANING & MAINTENANCE CONT'D

MAINTENANCE BEFORE STORAGE

When storing, do not encase your firearm in anything that will attract or hold moisture, for example, leather or heavy cloth. Also, do not store guns with a plug inserted in the barrel for this can be a contributing factor to moisture accumulation. If your firearm is to be stored for an extended period, the bore, chamber and internal surfaces should be oiled with a high-quality lubricating oil or preservative intended for firearms.

The external parts; receiver, bolt and barrel should be coated with an anti-rust oil. Before using your firearm again, be sure to clean it. Every time you clean your firearm, check it for signs of wear. If wear is noted, do not use the firearm. Return it to Smith & Wesson for service or have it checked by a qualified gunsmith.

LIMITED WARRANTY

For Owners Within The United States.

This warranty is granted by Smith & Wesson. This warranty is effective from the date of purchase and applies to the original owner of any firearm. With respect to such firearms, this warranty supersedes any and all other warranties.

Smith & Wesson firearms are warrantied to be free from defects in material and workmanship. Any such defects of which Smith & Wesson receives written notice within one year from the date of purchase by the original owner, will be remedied by Smith & Wesson without charge within a reasonable time after such notification and delivery of the firearm as provided below.

In the event of an emergency (repairs needed by law enforcement, an upcoming match or hunting trip), call 1-800-331-0852, ext. 2905 and ask for 911 PRIORITY REPAIR SERVICE. This allows you to speak with a Smith & Wesson representative. Immediately upon receipt, your firearm will be assigned to a gunsmith. After the work is completed, we will return your Smith & Wesson firearm via overnight delivery.

Warranty claims (in writing) and the firearm concerned should be delivered to Smith & Wesson's Customer Service Department. In addition, a copy of the bill of sale in the owner's name, or a copy of ATF Form 4473 indicating date of purchase must be included.

Warranty claims should state the model and serial number of the firearm concerned and the description of the difficulty experienced. It is recommended that shipments be insured by the owner, since Smith & Wesson will accept no responsibility for loss or damage in transit. Transportation and insurance charges for return to owner will be paid by Smith & Wesson if the claim is covered by the warranty.

THIS WARRANTY IS EXCLUSIVE AND IS GIVEN IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE GIVEN AND ANY AND ALL LIABILITY FOR BREACH OF ANY IMPLIED WARRANTY OR WARRANTY CREATED BY LAW IS DISCLAIMED.

UNDER NO CIRCUMSTANCES SHALL SMITH & WESSON BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS, INJURY, DEATH OR PROPERTY DAMAGE, WHETHER AS A RESULT OF BREACH OF THIS WARRANTY, NEGLIGENCE OR OTHERWISE.

WARRANTY CONT'D

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you in whole or in part. Smith & Wesson will not be responsible for:

Smith & Wesson will not be responsible for:

- Defects or malfunctions resulting from careless handling, unauthorized adjustments or modifications made or attempted by anyone other than a qualified gunsmith following Smith & Wesson authorized procedures, or beyond the disassembly instructions in this manual.
- Use of defective or improper ammunition, corrosion, neglect, abuse, ordinary wear and tear, or unreasonable use.
- Criminal misuse, negligence, resale, use under the influence of drugs or alcohol.

Smith & Wesson reserves the right to determine what constitutes ordinary wear and tear.

This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

Note: All liability is excluded in the event that the instructions in this manual are not observed.

CONTACT & SHIPPING FOR SERVICE

For Owners Within The United States

CONTACT CUSTOMER SERVICE

Tel: 800-331-0852 • 413-781-8300 ext. 2905

E-mail: qa@smith-wesson.com

RETURNS - SERVICE

CENTERFIRE PISTOLS, REVOLVERS, RIFLES & SHOTGUNS

Smith & Wesson

2100 Roosevelt Avenue • Springfield, MA 01104

.22 CALIBER PISTOLS

Smith & Wesson

19 Aviation Drive • Houlton, ME 04730

Should your Smith & Wesson firearm require service, it should be returned to the Smith & Wesson factory.

- Call or e-mail the Customer Service Dept. for authorization and shipping instructions.
- Ensure that the firearm is unloaded.
- **Do not attempt to ship a firearm via US Postal Service; only federally licensed dealers may ship a firearm by US Postal Service.**
- **DO NOT SHIP ANY AMMUNITION.**
- Enclose a letter which includes your full name and address (no P.O. Boxes, please), daytime telephone number, e-mail address, the serial number of the firearm, and details of the problem experienced (stating the brand and type of ammunition used when the problem occurred) or work desired.
- Record the serial number before shipping, in case you wish to check on the repair status of your firearm.
- Please remove all custom parts and accessories, such as stocks, special sights and scopes, or slings from your firearm before returning.
- Place the firearm in its original case or in a similarly secure container and pack it securely.
- The package must **NOT** bear any markings which indicate the identity of the contents.

CONTACT & SHIPPING CONT'D

- It is most important that you comply with federal, state, and local laws and regulations. The following guidelines are meant to help, but you must seek assistance from the appropriate authorities if necessary.
- If your firearm must be replaced, it may be necessary to ship the replacement to a dealer rather than directly to you. You will be requested to furnish a signed FFL (Federal Firearms License) from your dealer in such an instance.
- Warranty repair work will begin upon receipt and examination of the firearm. In the case of repairs or work not covered by the warranty, a quotation covering the cost of the work plus round trip transportation charges will be sent to you. Repairs or modification will begin upon receipt of payment.



WARNING: YOU MAY PURCHASE ACCESSORIES FOR YOUR SMITH & WESSON FIREARM. YOU MUST HAVE SOME OF THESE PARTS INSTALLED BY A GUNSMITH QUALIFIED TO PERFORM SERVICE ON SMITH & WESSON FIREARMS. YOU MUST NEVER ATTEMPT TO MODIFY YOUR FIREARM OR INSTALL REPLACEMENT PARTS IN YOUR FIREARM. ALWAYS USE A QUALIFIED SMITH & WESSON GUNSMITH EVEN IF THE REPAIR SEEMS TO BE SIMPLE.

NOTES

NOTES

Smith & Wesson
2100 Roosevelt Avenue • Springfield, MA 01104
www.smith-wesson.com

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